



nile FRUITS[®]

ORANGE JUICE CONCENTRATED

TECHNICAL DATA SHEET

Document No.
GF-SAL-04
Issue Date
23-12-2014
Issue No. :
3

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|---|---|-----------------------------------|-----------|
| PRODUCT | ASEPTIC CONCENTRATED ORANGE JUICE | | |
| PRODUCT DESCRIPTION | Product obtained by extracting and concentrating juices from ripe and healthy fruit, non-genetically modified, to which natural FTNF (From the Named Fruit) aromatic compounds are added and which preserved exclusively through physical means, without any additives, such as: pigments, preservatives, sugar, others. The product is good for human consumption, and is free of foreign matters, toxic substances and pathogenic germs that could be harmful to the health. | | |
| ORGANOLEPTIC / SENSORY | | | |
| | Color | Orange | |
| | Appearance | Homogenous uniformly free flowing | |
| | Flavor / Taste | Typical ripe Orange | |
| PHYSICAL /CHEMICAL CHARACTERISTICS | | | |
| | Brix (°) | 64 - 66 | |
| | pH | 2.9 - 3.9 | |
| | Acidity (%)“as anhyd. Citric Acid” | 3.5 - 4.2 | |
| | B/A Ratio | 13 - 18 | |
| | Sodium | Max. 30 | |
| | Score Flavor | Min. 37 | |
| | Score Color | Min. 37 | |
| | Score Defect | Min. 19 | |
| MICROBIOLOGY CHARACTERISTICS | | | |
| | Total Plate count | ≤ 500 | |
| | Yeast & Mold Count | ≤ 500 CFU/ml | |
| | Coliform | Not detected | |
| ADDITIVES | FREE | | |
| PRESERVATIVES | FREE | | |
| STANDARD HEAVY METALS | In accordance with EU legislations | | |
| RESIDUES | In accordance with EU legislations | | |
| FORMULATION | - Concentrated Standard Orange Juice (without aroma) | 1.000 kg | |
| | - Aroma for FCOJ | 380 mL | |
| STORAGE CONDITION | +5° C | | |
| SHELF LIFE | 18 Months | | |
| PRODUCTION SEASON | DECEMBER - MARCH | | |
| PACKAGING | Aseptic Bags in Steel Conical Drums internally painted in food grade finish | | |
| | | Net Weight: | 270 KG |
| | | 40 FT REEFER FCL | 120 DRUMS |

The above mentioned information has been issued and verified by
The Technical Department of Nile Fruits Egypt Company